



Dart Aerospace Ltd.
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Canada

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D3759-1

Job Sheet 199784



Part No: D3759-1

Job Qty: 150 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/30/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3759 REV.B IPP Rev:A 08-03-04 new issue DD verified by: LL IPP REV:B 19.06.20 AS PER DWG
REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	150 pcs	9/20/19	9/20/19	0.02	6.00	Hardinge - 1		37.19.09-12
120	QC 8	150 pcs	9/20/19	9/20/19	0.00	0.00	QC 8 - 12		37.19.09-12
							QC 8 - 14		37.19.09-12
							QC 8 - 17		37.19.09-12
							QC 8 - 20		37.19.09-12
							QC 8 - 25		37.19.09-12
							QC 8 - 3		37.19.09-12
							QC 8 - 32		37.19.09-12
							QC 8 - 33		37.19.09-12
							QC 8 - 35		37.19.09-12
							QC 8 - 39		37.19.09-12
							QC 8 - 4		37.19.09-12
							QC 8 - 44		37.19.09-12
							QC 8 - 45		37.19.09-12
							QC 8 - 49		37.19.09-12
							QC 8 - 58		37.19.09-12
							QC 8 - 8		37.19.09-12
							QC 8 - 9		37.19.09-12
							QC 8 - 68		37.19.09-12
							QC 8 - 67		37.19.09-12
							QC 8 - 1 (A)		37.19.09-12
							QC 8 - 47		37.19.09-12
							QC 8 - 40		37.19.09-12
							QC 8 - 52		37.19.09-12
							QC 8 - 23		37.19.09-12
							QC 8 - 57		37.19.09-12
130	Packaging 3-1 - Stock - B4B	150 pcs	9/20/19	9/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



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Container No: S213210



Part: D3759-1

Job No: 199784

Serial No/Batch: S213210

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/12/19

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				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B	<i>Sub</i>				
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				140 QC 21 - SA	150 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21	
				<i>Closed wo only 92</i>				QC 21 - SA - 70	SEP 16 2019
								QC 21 - SA - 53	
Part Op 100 - Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759 DO NOT Deburr ENDS Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) *****STOCK IN BASKET CELL ***** LOCATION: WA004-6 140 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
M304R0.375	304 Round Bar 0.375	10.8750 ft (.0725 ea)	100-Hardinge - 1	<i>5203552</i>					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Hardinge - 1	M304R0.375	11	34	0					
Part Specifications									
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments				
1	Bushing	0.375inches + 0.000 - 0.020	0.375 0.355	<i>0.371</i>					
2	Bushing	0.257inches + 0.005 - 0.001	0.262 0.256	<i>0.257</i>					
3	Bushing	0.750inches ± 0.010	0.760 0.740	<i>0.750</i>					

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
					Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				